



RIDGE MACHINE SHOP PRICE LIST



5-23

<input checked="" type="checkbox"/> Job #	Brakes	Labor	
<input type="checkbox"/> B1	Drums Turned-Car&Light Truck	\$30	Each
<input type="checkbox"/> B2	Drums Turned-HD Truck/Equipment 3/4 ton and up	Starts at \$40	Each
<input type="checkbox"/> B3	Rotors Turned-Car&Light Truck (*See note below)	\$30	Each
<input type="checkbox"/> B4	Rotors Turned-HD Truck/Equipment 3/4 ton and up	Starts at \$40	Each
<input type="checkbox"/> B5	R&R Rotor/Drum Hubs	Starts at \$50	Each
<input type="checkbox"/> B6	Replace Studs	\$18 for 1/\$15 ea in sets	*TBD
*Note Drilled/Slotted Rotors that require grinding		Starts at \$50	Each

<input checked="" type="checkbox"/> Job #	Crankshaft		
<input type="checkbox"/> C1	Magnaflux Crankshaft	\$65	Each
<input type="checkbox"/> C2	Polish & Clean Crankshaft	\$90	Each
<input type="checkbox"/> C3	Weld & Grind Crankshaft	**Quote	
<input type="checkbox"/> C4	Grind Crankshaft Car & Light Truck	**Quote	
<input type="checkbox"/> C5	Grind 1 Cylinder Crankshaft	\$80	Each
<input type="checkbox"/> C6	Straighten Crankshaft	**Quote	
<input type="checkbox"/> C7	Check & Degrease Crankshaft	\$60	Each
<input type="checkbox"/> C8	Grind Crankshaft HD/Industrial/Farm	**Quote	

<input checked="" type="checkbox"/> Job #	Driveshaft		
<input type="checkbox"/> D1	Balance Driveshaft 1 Piece / 2 Piece	\$105/\$125	Each
<input type="checkbox"/> D2	Assemble and Balance 1 Piece / 2 Piece	\$170/\$200	Each
<input type="checkbox"/> D3	R & R U-Joint	\$45	Each
<input type="checkbox"/> D4	R & R Midshift Bearing Light/Med.Duty	\$60	Each
<input type="checkbox"/> D5	R & R Midshift Bearing Vue/Equinox	\$95	Each

<input checked="" type="checkbox"/> Job #	Engine Block		
<input type="checkbox"/> E1	Disassemble Engine	**Quote / Time	*TBD
<input type="checkbox"/> E2	Degrease Engine Block	\$99	Each
<input type="checkbox"/> E3	Assemble Short Block	**Quote / Time	*TBD
<input type="checkbox"/> E4	Assemble Long Block	**Quote / Time	*TBD
<input type="checkbox"/> E5	Magnaflux Block	\$99	Each
<input type="checkbox"/> E6	Bore Cylinder / Bore Cylinder-Hone W/Torque Plate	\$45/\$65	Each
<input type="checkbox"/> E7	Bore Single Cylinder Small Engine Block	\$70	Each
<input type="checkbox"/> E8	Sleeve Cylinder	\$200	Each
<input type="checkbox"/> E9	R & R Flanged Cylinder Sleeve	\$200	Each
<input type="checkbox"/> E10	Deglaze/Hone Cylinder	\$27	Per Cyl.
<input type="checkbox"/> E11	R & R Freeze Plugs	\$50	Set
<input type="checkbox"/> E12	Install Camshaft Bearings	\$65	Set
<input type="checkbox"/> E13	Resurface Cylinder Block	**Quote	
<input type="checkbox"/> E14	Line Hone Cylinder Block	\$300	*TBD
<input type="checkbox"/> E15	Pressure Test Cylinder Block V-6/V-8	\$225	
<input type="checkbox"/> E16	Pressure Test Cylinder Block 4 Cylinder	\$175	

<input checked="" type="checkbox"/>	Job #	Flywheel		
<input type="checkbox"/>	F1	Resurface Flat Flywheel Car/Light Truck	\$60	
<input type="checkbox"/>	F2	Resurface Flat Flywheel HD Truck/Equipment	\$80	
<input type="checkbox"/>	F3	Resurface 2 Step Flywheel Car/Light Truck	\$70	
<input type="checkbox"/>	F4	Resurface 2 Step Flywheel HD Truck/Equipment	\$90	
<input type="checkbox"/>	F5	Change Flywheel Ring Gear	\$50	
<input type="checkbox"/>	F6	Resurface Dual Mass Flywheel	**Quote	*TBD
<input checked="" type="checkbox"/>	Job #	Cylinder Head Work	Labor	
<input type="checkbox"/>	H1	Degrease Cylinder Head W/O Cams / W/Cams	\$50/*TBD	Each
<input type="checkbox"/>	H2	Clean & Reface Valve	\$15	Each
<input type="checkbox"/>	H3	Replace Valve Seat	\$50 for 1/\$25 ea full set	
<input type="checkbox"/>	H4	Clean, Pressure Test, Resurface 4Cyl W/O-W/Cams	\$125/\$170	Each
<input type="checkbox"/>	H5	Clean, Pressure Test, Resurface V6-V8 W/O-W/Cams	\$250/\$300	Pair
<input type="checkbox"/>	H6	Replace Valve Guide	\$40 for 1/\$18 ea full set	
<input type="checkbox"/>	H7	Magnaflux Cylinder Head	\$50	Each
<input type="checkbox"/>	H8	Resurface Cylinder Head 4Cyl-V-6-V-8	\$75	Each
<input type="checkbox"/>	H9	Resurface Cylinder Head L6	\$100	Each
<input type="checkbox"/>	H10	Pressure Test Cylinder Head-Passenger Car/Truck	\$60	Each
<input type="checkbox"/>	H11	Cold Weld	**Quote	
<input type="checkbox"/>	H12	Install Heli-Coil Type Thread Repair	\$50	Each
<input type="checkbox"/>	H13	Resurface Exhaust Manifold	Starts at \$75	*TBD
<input type="checkbox"/>	H14	Remove Broken Bolt/Stud	**Quote / Time	
<input type="checkbox"/>	H15	Straighten Aluminum Cylinder Head	**Quote / Time	
<input type="checkbox"/>	H16	Knurl Guide	*TBD	
<input type="checkbox"/>	H17	Grind Seat (3 Angle Carbide Cut is Standard)	**Quote	
<input type="checkbox"/>	H18	R & R Rocker Stud	**Quote	
<input checked="" type="checkbox"/>		VALVE JOBS		
<input type="checkbox"/>	HV1	4cyl Non-OHC	\$175	Each
<input type="checkbox"/>	HV2	L6 Cylinder Head (Inline 6)	\$225	Each
<input type="checkbox"/>	HV3	V-6 & V-8 Non-OHC	\$140	Each
<input type="checkbox"/>	HV4	OHC W/2 Valves Per Cylinder W/O / W/Cam	\$170/\$200	Each
<input type="checkbox"/>	HV5	OHC W/4 Valves Per Cylinder W/O / W/Cam****	\$250/\$300	Each
		****Heads with Solid Bucket-Style Lifters	\$300	Each
<input type="checkbox"/>	HV6	Single Cylinder Small Engine	\$85	Each
<input type="checkbox"/>	HV7	Two Cylinder Small Engine	\$175	Pair
<input type="checkbox"/>	HV8	Heavy Duty / Industrial	**Quote	*TBD
<input checked="" type="checkbox"/>	Job #	Miscellaneous Machine Shop Work		
<input type="checkbox"/>	M1	Service Call	Starts at \$125	
<input type="checkbox"/>	M2	Press Axle Bearing On/Off RWD	\$60	
<input type="checkbox"/>	M3	Carburetor Repair/Rebuild	1bbl=\$159/2bbl=\$199/4bbl=\$229	
<input type="checkbox"/>	M4	R & R Power Steering Pump Pulley	\$47	
<input type="checkbox"/>	M5	Paint Pump Repair	**Quote	
<input type="checkbox"/>	M6	R & R McPherson Strut	\$70	Each
<input type="checkbox"/>	M7	King Pin Service	\$60	Each
<input type="checkbox"/>	M8	Misc. Repair, Degrease, Press Work, Etc	**Quote	
<input type="checkbox"/>	M9	Ball Joint Press	Starts at \$45	Each
<input type="checkbox"/>	M10	Control Arm Bushing Press	Starts at \$35	Each
<input type="checkbox"/>	M11	Press Front Wheel Drive Wheel Hub Bearing	Starts at \$60	Each
<input type="checkbox"/>	M12	Balance Assembly	**Quote	

<input checked="" type="checkbox"/>	Job #	Piston & Connecting Rod Work		
<input type="checkbox"/>	P1	Piston Cleaning	**Quote	
<input type="checkbox"/>	P2	Install Piston Rings	**Quote	
<input type="checkbox"/>	P3	Pin Fit	**Quote	
<input type="checkbox"/>	P4	Press Pin Fit	**Quote	
<input type="checkbox"/>	P5	Exchange Piston	\$35 for 1 / \$19 ea in set	
<input type="checkbox"/>	P6	Align Rods	**Quote	
<input type="checkbox"/>	P7	Recondition Connecting Rods	\$35 for 1 / \$27 ea in set	
<input type="checkbox"/>	P8	I-D Check Rods	\$25 for 1 / \$12 ea in set	
<input checked="" type="checkbox"/>	Code	Minimums & Conditions of Shop Labor		
<input type="checkbox"/>	CRD	Customer Requested Partial Job (NO WARRANTY)		
<input type="checkbox"/>	CSP	Customer Supplied Own Parts (NO WARRANTY)		
<input type="checkbox"/>	ED	Prelube & Checklist must be completed for warranty		
<input type="checkbox"/>	HPD	High Performance Application (NO WARRANTY)		
<input type="checkbox"/>	LDP	Labor Deposit Required Prior to work performed (Note Only)	Use Misc.Deposit when invoicing	
<input type="checkbox"/>	PJD	Inspect before install (Not Responsible for final assembly)		

5% Environmental Charge on All Labor (Minimum \$3 Maximum \$20)
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All prices are quoted for a "Typical" job and may vary depending on specific circumstances and engine design variations. Please contact the Machine Shop for a more precise quote.