



RIDGE MACHINE SHOP PRICE LIST



6-22

##	Job #	Brakes	Labor	
##	B1	Drums Turned-Car&Light Truck	\$25	Each
##	B2	Drums Turned-HD Truck/Equipment 3/4 ton and up	Starts at \$35	Each
##	B3	Rotors Turned-Car&Light Truck	\$25	Each
##	B4	Rotors Turned-HD Truck/Equipment 3/4 ton and up	Starts at \$35	Each
##	B5	R&R Rotor/Drum Hubs	Starts at \$45	Each
##	B6	Replace Studs	\$14 for 1/\$10 ea in sets	*TBD

##	Job #	Crankshaft		
##	C1	Magnaflux Crankshaft	\$59	Each
##	C2	Polish & Clean Crankshaft	\$85	Each
##	C3	Weld & Grind Crankshaft	**Quote	
##	C4	Grind Crankshaft Car & Light Truck	**Quote	
##	C5	Grind 1 Cylinder Crankshaft	\$70	Each
##	C6	Straighten Crankshaft	**Quote	
##	C7	Check & Degrease Crankshaft	\$45	Each
##	C8	Grind Crankshaft HD/Industrial/Farm	**Quote	

##	Job #	Driveshaft		
##	D1	Balance Driveshaft 1 Piece / 2 Piece	\$90 / \$110	Each
##	D2	Assemble and Balance 1 Piece / 2 Piece	\$159 / \$189	Each
##	D3	R & R U-Joint	\$42	Each
##	D4	R & R Midshift Bearing Light/Med.Duty	\$52	Each
##	D5	R & R Midshift Bearing Vue/Equinox	\$88	Each

##	Job #	Engine Block		
##	E1	Disassemble Engine	**Quote / Time	*TBD
##	E2	Degrease Engine Block	\$92	Each
##	E3	Assemble Short Block	**Quote / Time	*TBD
##	E4	Assemble Long Block	**Quote / Time	*TBD
##	E5	Magnaflux Block	\$87	Each
##	E6	Bore Cylinder / Bore Cylinder-Hone W/Torque Plate	\$38 / \$57	Each
##	E7	Bore Single Cylinder Small Engine Block	\$65	Each
##	E8	Sleeve Cylinder	\$180	Each
##	E9	R & R Flanged Cylinder Sleeve	\$185	Each
##	E10	Deglaze/Hone Cylinder	\$22	Per Cyl.
##	E11	R & R Freeze Plugs	\$42	Set
##	E12	Install Camshaft Bearings	\$58	Set
##	E13	Resurface Cylinder Block	**Quote	
##	E14	Line Hone Cylinder Block	\$275	*TBD
##	E15	Pressure Test Cylinder Block V-6/V-8	\$200	
##	E16	Pressure Test Cylinder Block 4 Cylinder	\$150	

##	Job #	Flywheel		
##	F1	Resurface Flat Flywheel Car/Light Truck	\$56	
##	F2	Resurface Flat Flywheel HD Truck/Equipment	\$74	
##	F3	Resurface 2 Step Flywheel Car/Light Truck	\$63	
##	F4	Resurface 2 Step Flywheel HD Truck/Equipment	\$85	
##	F5	Change Flywheel Ring Gear	\$44	
##	F6	Resurface Dual Mass Flywheel	**Quote	*TBD

##	Job #	Cylinder Head Work	Labor	
##	H1	Degrease Cylinder Head W/Ocams / W/Cams	\$43 / *TBD	Each
##	H2	Clean & Reface Valve	\$10	Each
##	H3	Replace Valve Seat	\$45 for 1 / \$19 ea full set	
##	H4	Clean,Pressure Test,Resurface 4Cyl W/O-W/Cams	\$119 / \$165	Each
##	H5	Clean,Pressure Test,Resurface V6-V8 W/O-W/Cams	\$234 / \$284	Pair
##	H6	Replace Valve Guide	\$25 for 1 / \$15 ea full set	
##	H7	Magnaflux Cylinder Head	\$45	Each
##	H8	Resurface Cylinder Head 4Cyl-V-6-V-8	\$68	Each
##	H9	Resurface Cylinder Head L6	\$89	Each
##	H10	Pressure Test Cylinder Head-Passenger Car/Truck	\$55	Each
##	H11	Cold Weld	**Quote	

##	H12	Install Heli-Coil Type Thread Repair	\$45	Each
##	H13	Resurface Exhaust Manifold	Starts at \$70	*TBD
##	H14	Remove Broken Bolt/Stud	**Quote / Time	
##	H15	Straighten Aluminum Cylinder Head	**Quote / Time	
##	H16	Knurl Guide	*TBD	
##	H17	Grind Seat (3 Angle Carbide Cut is Standard)	**Quote	
##	H18	R & R Rocker Stud	**Quote	
##		VALVE JOBS		
##	HV1	4cyl Non-OHC	\$160	Each
##	HV2	L6 Cylinder Head (Inline 6)	\$200	Each
##	HV3	V-6 & V-8 Non-OHC	\$129	Each
##	HV4	OHC W/2 Valves Per Cylinder W/O / W/Cam	\$159 / \$185	Each
##	HV5	OHC W/4 Valves Per Cylinder W/O / W/Cam****	\$229 / \$255	Each
		****Heads with Solid Bucket-Style Lifters	\$289	Each
##	HV6	Single Cylinder Small Engine	\$75	Each
##	HV7	Two Cylinder Small Engine	\$150	Pair
##	HV8	Heavy Duty / Industrial	**Quote	*TBD
##	Job #	Miscellaneous Machine Shop Work		
##	M1	Service Call	Starts at \$115	
##	M2	Press Axle Bearing On/Off RWD	\$57	
##	M3	Carburetor Repair/Rebuild	1bbl=\$135/2bbl=\$175/4bbl=\$210	
##	M4	R & R Power Steering Pump Pulley	\$45	
##	M5	Paint Pump Repair	**Quote	
##	M6	R & R McPherson Strut	\$65	Each
##	M7	King Pin Service	\$52.00	Each
##	M8	Misc. Repair, Degrease, Press Work, Etc	**Quote	
##	M9	Ball Joint Press	Starts at \$39	Each
##	M10	Control Arm Bushing Press	Starts at \$29	Each
##	M11	Press Front Wheel Drive Wheel Hub Bearing	Starts at \$57	Each
##	M12	Balance Assembly	**Quote	
##	Job #	Piston & Connecting Rod Work		
##	P1	Piston Cleaning	**Quote	
##	P2	Install Piston Rings	**Quote	
##	P3	Pin Fit	**Quote	
##	P4	Press Pin Fit	**Quote	
##	P5	Exchange Piston	\$25 for 1 / \$18 ea in set	
##	P6	Align Rods	**Quote	
##	P7	Recondition Connecting Rods	\$35 for 1 / \$27 ea in set	
##	P8	I-D Check Rods	\$25 for 1 / \$12 ea in set	
##	Code	Minimums & Conditions of Shop Labor		
##	CRD	Customer Requested Partial Job (NO WARRANTY)		
##	CSP	Customer Supplied Own Parts (NO WARRANTY)		
##	ED	Prelube & Checklist must be completed for warranty		
##	HPD	High Performance Application (NO WARRANTY)		
##	LDP	Labor Deposit Required Prior to work performed (Note Only)	Use Misc.Deposit when invoicing	
##	PJD	Inspect before install (Not Responsible for final assembly)		

Use the Part Number "SHOPPARTS" when invoicing shop parts (for tracking purposes)
5% Environmental Charge on All Labor (Minimum \$3 Maximum \$20)

All prices are quoted for a "Typical" job and may vary depending on specific circumstances and engine design variations. Please contact the Machine Shop for a more precise quote.