



RIDGE MACHINE SHOP PRICE LIST



11-20

<input checked="" type="checkbox"/> Job #	Brakes	Labor	
<input type="checkbox"/> B1	Drums Turned-Car&Light Truck	\$24	Each
<input type="checkbox"/> B2	Drums Turned-HD Truck/Equipment 3/4 ton and up	Starts at \$33	Each
<input type="checkbox"/> B3	Rotors Turned-Car&Light Truck	\$24	Each
<input type="checkbox"/> B4	Rotors Turned-HD Truck/Equipment 3/4 ton and up	Starts at \$35	Each
<input type="checkbox"/> B5	R&R Rotor/Drum Hubs	Starts at \$45	Each
<input type="checkbox"/> B6	Replace Studs	\$14 for 1/\$10 ea in sets	*TBD

<input checked="" type="checkbox"/> Job #	Crankshaft		
<input type="checkbox"/> C1	Magnaflux Crankshaft	\$49	Each
<input type="checkbox"/> C2	Polish & Clean Crankshaft	\$75	Each
<input type="checkbox"/> C3	Weld & Grind Crankshaft	**Quote	
<input type="checkbox"/> C4	Grind Crankshaft Car & Light Truck	**Quote	
<input type="checkbox"/> C5	Grind 1 Cylinder Crankshaft	\$60	Each
<input type="checkbox"/> C6	Straighten Crankshaft	**Quote	
<input type="checkbox"/> C7	Check & Degrease Crankshaft	\$40	Each
<input type="checkbox"/> C8	Grind Crankshaft HD/Industrial/Farm	**Quote	

<input checked="" type="checkbox"/> Job #	Driveshaft		
<input type="checkbox"/> D1	Balance Driveshaft 1 Piece / 2 Piece	\$85 / \$100	Each
<input type="checkbox"/> D2	Assemble and Balance 1 Piece / 2 Piece	\$149 / \$179	Each
<input type="checkbox"/> D3	R & R U-Joint	\$40	Each
<input type="checkbox"/> D4	R & R Midshift Bearing Light/Med.Duty	\$50	Each
<input type="checkbox"/> D5	R & R Midshift Bearing Vue/Equinox	\$85	Each

<input checked="" type="checkbox"/> Job #	Engine Block		
<input type="checkbox"/> E1	Disassemble Engine	**Quote / Time	*TBD
<input type="checkbox"/> E2	Degrease Engine Block	\$90	Each
<input type="checkbox"/> E3	Assemble Short Block	**Quote / Time	*TBD
<input type="checkbox"/> E4	Assemble Long Block	**Quote / Time	*TBD
<input type="checkbox"/> E5	Magnaflux Block	\$85	Each
<input type="checkbox"/> E6	Bore Cylinder / Bore Cylinder-Hone W/Torque Plate	\$36 / \$55	Each
<input type="checkbox"/> E7	Bore Single Cylinder Small Engine Block	\$60	Each
<input type="checkbox"/> E8	Sleeve Cylinder	\$180	Each
<input type="checkbox"/> E9	R & R Flanged Cylinder Sleeve	\$185	Each
<input type="checkbox"/> E10	Deglaze/Hone Cylinder	\$20	Per Cyl.
<input type="checkbox"/> E11	R & R Freeze Plugs	\$40	Set
<input type="checkbox"/> E12	Install Camshaft Bearings	\$56	Set
<input type="checkbox"/> E13	Resurface Cylinder Block	**Quote	
<input type="checkbox"/> E14	Line Hone Cylinder Block	\$250	*TBD
<input type="checkbox"/> E15	Pressure Test Cylinder Block V-6/V-8	\$150	
<input type="checkbox"/> E16	Pressure Test Cylinder Block 4 Cylinder	\$100	

<input checked="" type="checkbox"/>	Job #	Flywheel		
<input type="checkbox"/>	F1	Resurface Flat Flywheel Car/Light Truck	\$55	
<input type="checkbox"/>	F2	Resurface Flat Flywheel HD Truck/Equipment	\$72	
<input type="checkbox"/>	F3	Resurface 2 Step Flywheel Car/Light Truck	\$61	
<input type="checkbox"/>	F4	Resurface 2 Step Flywheel HD Truck/Equipment	\$84	
<input type="checkbox"/>	F5	Change Flywheel Ring Gear	\$42	
<input type="checkbox"/>	F6	Resurface Dual Mass Flywheel	**Quote	*TBD
<input checked="" type="checkbox"/>	Job #	Cylinder Head Work	Labor	
<input type="checkbox"/>	H1	Degrease Cylinder Head W/O Cams / W/Cams	\$42 / *TBD	Each
<input type="checkbox"/>	H2	Clean & Reface Valve	\$9	Each
<input type="checkbox"/>	H3	Replace Valve Seat	\$30 for 1 / \$18 ea full set	
<input type="checkbox"/>	H4	Clean, Pressure Test, Resurface 4Cyl W/O-W/Cams	\$114 / \$160	Each
<input type="checkbox"/>	H5	Clean, Pressure Test, Resurface V6-V8 W/O-W/Cams	\$229 / \$279	Pair
<input type="checkbox"/>	H6	Replace Valve Guide	\$25 for 1 / \$15 ea full set	
<input type="checkbox"/>	H7	Magnaflux Cylinder Head	\$44	Each
<input type="checkbox"/>	H8	Resurface Cylinder Head 4Cyl-V-6-V-8	\$65	Each
<input type="checkbox"/>	H9	Resurface Cylinder Head L6	\$87	Each
<input type="checkbox"/>	H10	Pressure Test Cylinder Head-Passenger Car/Truck	\$54	Each
<input type="checkbox"/>	H11	Cold Weld	**Quote	
<input type="checkbox"/>	H12	Install Heli-Coil Type Thread Repair	\$42	Each
<input type="checkbox"/>	H13	Resurface Exhaust Manifold	Starts at \$65	*TBD
<input type="checkbox"/>	H14	Remove Broken Bolt/Stud	**Quote / Time	
<input type="checkbox"/>	H15	Straighten Aluminum Cylinder Head	**Quote / Time	
<input type="checkbox"/>	H16	Knurl Guide	*TBD	
<input type="checkbox"/>	H17	Grind Seat (3 Angle Carbide Cut is Standard)	**Quote	
<input type="checkbox"/>	H18	R & R Rocker Stud	**Quote	
<input checked="" type="checkbox"/>		VALVE JOBS		
<input type="checkbox"/>	HV1	4cyl Non-OHC	\$150	Each
<input type="checkbox"/>	HV2	L6 Cylinder Head (Inline 6)	\$198	Each
<input type="checkbox"/>	HV3	V-6 & V-8 Non-OHC	\$125	Each
<input type="checkbox"/>	HV4	OHC W/2 Valves Per Cylinder W/O / W/Cam	\$154 / \$180	Each
<input type="checkbox"/>	HV5	OHC W/4 Valves Per Cylinder W/O / W/Cam****	\$225 / \$250	Each
		****Heads with Solid Bucket-Style Lifters	\$280	Each
<input type="checkbox"/>	HV6	Single Cylinder Small Engine	\$66	Each
<input type="checkbox"/>	HV7	Two Cylinder Small Engine	\$130	Pair
<input type="checkbox"/>	HV8	Heavy Duty / Industrial	**Quote	*TBD
<input checked="" type="checkbox"/>	Job #	Miscellaneous Machine Shop Work		
<input type="checkbox"/>	M1	Service Call	Starts at \$110	
<input type="checkbox"/>	M2	Press Axle Bearing On/Off RWD	\$55	
<input type="checkbox"/>	M3	Carburetor Repair/Rebuild	**Quote	
<input type="checkbox"/>	M4	R & R Power Steering Pump Pulley	\$44	
<input type="checkbox"/>	M5	Paint Pump Repair	**Quote	
<input type="checkbox"/>	M6	R & R McPherson Strut	\$60	Each
<input type="checkbox"/>	M7	King Pin Service	\$49.50	Each
<input type="checkbox"/>	M8	Misc. Repair, Degrease, Press Work, Etc	**Quote	
<input type="checkbox"/>	M9	Ball Joint Press	Starts at \$38.50	Each
<input type="checkbox"/>	M10	Control Arm Bushing Press	Starts at \$27.50	Each
<input type="checkbox"/>	M11	Press Front Wheel Drive Wheel Hub Bearing	Starts at \$57	Each
<input type="checkbox"/>	M12	Balance Assembly	**Quote	
<input checked="" type="checkbox"/>	Job #	Piston & Connecting Rod Work		

<input type="checkbox"/>	P1	Piston Cleaning	**Quote	
<input type="checkbox"/>	P2	Install Piston Rings	**Quote	
<input type="checkbox"/>	P3	Pin Fit	**Quote	
<input type="checkbox"/>	P4	Press Pin Fit	**Quote	
<input type="checkbox"/>	P5	Exchange Piston	\$25 for 1 / \$16 ea in set	
<input type="checkbox"/>	P6	Align Rods	**Quote	
<input type="checkbox"/>	P7	Recondition Connecting Rods	\$35 for 1 / \$27 ea in set	
<input type="checkbox"/>	P8	I-D Check Rods	\$20 for 1 / \$11 ea in set	
<input checked="" type="checkbox"/>	Code	Minimums & Conditions of Shop Labor		
<input type="checkbox"/>	CRD	Customer Requested Partial Job (NO WARRANTY)		
<input type="checkbox"/>	CSP	Customer Supplied Own Parts (NO WARRANTY)		
<input type="checkbox"/>	ED	Prelube & Checklist must be completed for warranty		
<input type="checkbox"/>	HPD	High Performance Application (NO WARRANTY)		
<input type="checkbox"/>	LDP	Labor Deposit Required Prior to work performed (Note Only)	Use Misc.Deposit when invoicing	
<input type="checkbox"/>	PJD	Inspect before install (Not Responsible for final assembly)		

5% Environmental Charge on All Labor (Minimum \$3 Maximum \$20)
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All prices are quoted for a "Typical" job and may vary depending on specific circumstances and engine design variations. Please contact the Machine Shop for a more precise quote.